

50-inch Curved LED Light Bar Upper Windshield for 99-06 GM

Parts:

1 - Driver Side Bracket
1 - Passenger Side Bracket
2 - Rubber Spacer Pads
6 - 5/16" x 1" Button-head Screws
6 - Nut Inserts
6 - 5/16"x1" Bolts, Washers and 3/8" Nuts

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.

NOTES:

Light bar not included in kit.

REQUIRED TOOLS:

1/2" Wrench	9/16" Wrench	3/16" Allen Wrench	6mm Allen Wrench	Center Drill
33/64" Drill Bit	Tape Measure	Masking Tape	Permanent Marker	

INSTALLATION INSTRUCTIONS

STEP 1: Disconnect positive battery lead before installation.

STEP 2: Open doors and pull back weather stripping above windshield on both sides.

STEP 3: Apply masking tape to painted surface so brackets will not scratch paint.

STEP 4: Install brackets on 50" light bar (not included). Use hardware supplied with kit and hand tighten.

STEP 5: Place brackets on top of door frame 1/4" above black windshield seal. Mark mounting holes with marker or punch (3 each).

STEP 6: Remove brackets from vehicle. Drill holes with center drill or 1/4" drill bit.

STEP 7: Drill holes out to 33/64" (.515") diameter.

STEP 8: Assemble nut inserts. Place washer on 5/16" x 1" bolt, then thread on 3/8" nut. Thread bolt (with nut and washer) into nut insert. Place assembly into hole in door frame.

STEP 9: Hold nut in place with 9/16" wrench and tighten bolt with 1/2" wrench to compress insert and hold it in place.

STEP 10: Repeat for all six nut inserts.

STEP 11: Place rubber spacer pad on inside of each bracket.

STEP 12: Remove masking tape.

STEP 13: Hold light bar and brackets in place and line up mounting holes. Secure with included 5/16" x 1" button-head screws. Tighten with 3/16" allen wrench.

STEP 14: Tighten light bar mount screws on each side with 6mm allen wrench.

STEP 15: Wire power to light bar per instructions supplied with kit.

STEP 16: Reinstall factory rubber door seal.

STEP 17: Reconnect positive battery lead.

POST-INSTALLATION

MAINTENANCE: Periodically check to ensure that all fasteners are properly tightened.