

54-inch Curved LED Light Bar Upper Windshield for Ford F-250/350

Parts:

1 - Driver Side Bracket
1 - Passenger Side Bracket
7 - 3/16" Rivets

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.

NOTES:

Light bar not included in kit. Fits curved LED light bar 53 5/8" long from mount point to mount point.

REQUIRED TOOLS:

3/16" Drill Bit Tape Measure Pop Rivet Gun

INSTALLATION INSTRUCTIONS

STEP 1: Disconnect positive battery lead before installation.

STEP 2: Open driver door and measure 22 1/4" from bottom of seal flange up to top edge of bracket.

STEP 3: Mark position of bracket.

STEP 4: Holding bracket in place, drill three holes through sheet metal with 3/16" drill bit. DO NOT drill any deeper than 1/2" or you may damage the outside surface.

STEP 5: Secure bracket with included 3/16" rivets.

STEP 6: Repeat procedure on other side of vehicle.

STEP 7: Attach the red terminal to the Positive (+) side of the battery, or any 12DC source.

STEP 8: Secure the black terminal to a suitable ground, or the Negative (-) side of the battery.

STEP 9: Locate an appropriate location in the vehicle for the switch mounting.

STEP 10: Route the harness to the mounting location. Do not secure at this time. The wiring will be zip-tied after the lights are installed and adjusted to ensure the wiring can reach the lights.

STEP 11: After the lights are mounted, the wiring harness simply plugs into the light pigtail. Take care not to damage the wires. Two types of wiring harnesses are shown below.

STEP 12: Secure any part of the wiring harness away from hazards using zip ties.

STEP 13: Secure light bar to mounting brackets with included hardware and plug in.

STEP 14: Reconnect positive battery lead.

POST-INSTALLATION

NOTE: Weather stripping on door pillars may need to be trimmed to lay flat against brackets.

MAINTENANCE: Periodically check to ensure that all fasteners are properly tightened.